

Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	242	2023
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The following firm **VOP CZ, s.p.**

**Dukelská 102
742 42 Šenov u Nového Jicína
CZECH REPUBLIC**

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

**Class Q 1 - with general requirements
Class Q 2 - with special requirements**

relevant welding work of component **class BK1** in the following processes

111 Metal arc welding with covered electrode
131 Metal inert gas welding with solid wire electrode
135 MAG welding with solid wire electrode
138 MAG welding with metal cored electrode
141 TIG welding with solid filler material (wire/rod)

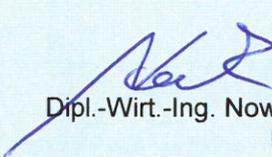
on components of groups

DIN CEN ISO/TR 15608: 1.1, 1.2, 2.1, 3.2, 8.1, 22.3

Requirements	see reverse
Coordinator / Responsible specialist	Pantlik, Radek, born 1975-06-22, IWE
Deputy	Tisovsky, Martin, born 1977-07-11, IWT Danecek, Ales, born 1991-03-11, IWE
Validity of authorization certificate	from 2026-01-07 to 2027-10-23
Date of issue	2026-01-13

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Berlin Brandenburg


Dipl.-Wirt.-Ing. Nowak

